



POLYLAC® PA-747

Acrylonitrile Butadiene Styrene

[CHI MEI CORPORATION](#)

Product Description:

POLYLAC® PA-747 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Automotive.

Characteristics include:

- Flame Rated
- RoHS Compliant
- Impact Resistant

| Injection | Nominal Value | Unit |
|--------------------|---------------|------|
| Drying Temperature | 80 to 85 | °C |
| Drying Time | 2.0 to 4.0 | hr |
| Rear Temperature | 180 to 220 | °C |
| Middle Temperature | 190 to 230 | °C |
| Front Temperature | 190 to 230 | °C |